

Fig. 1

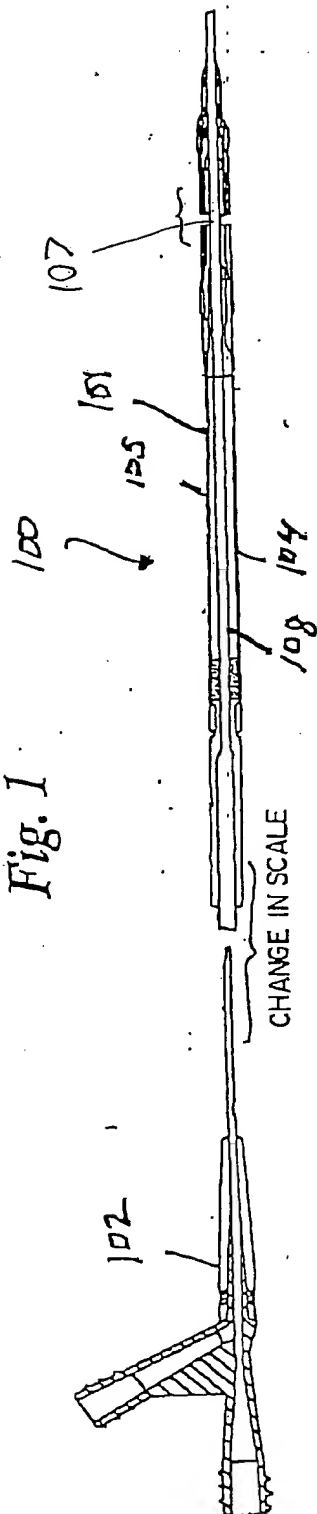


Fig. 2

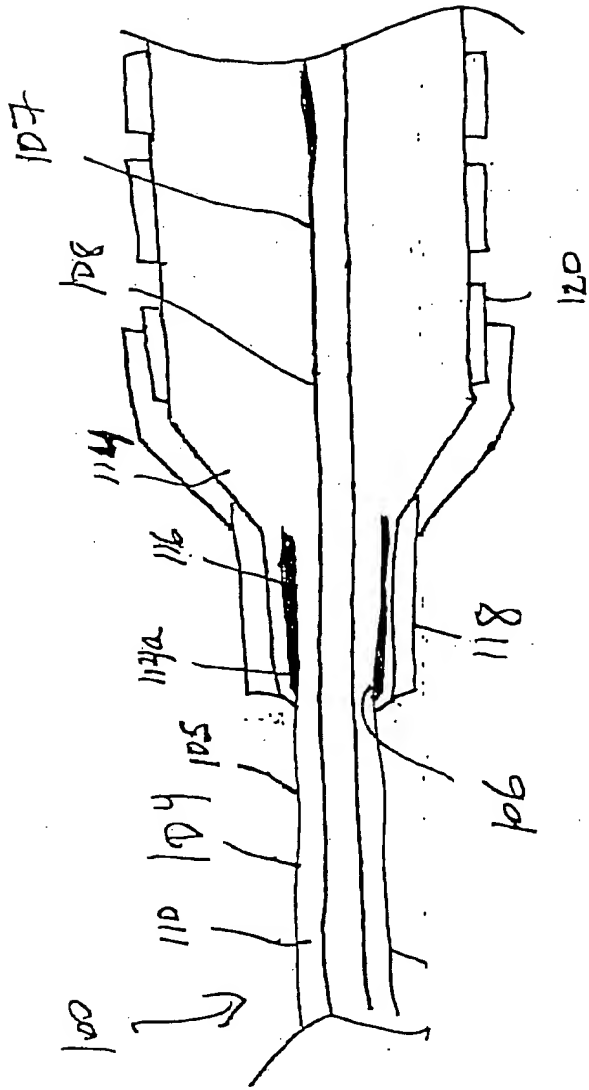
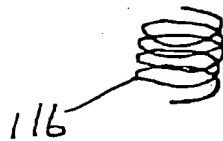


Fig. 3

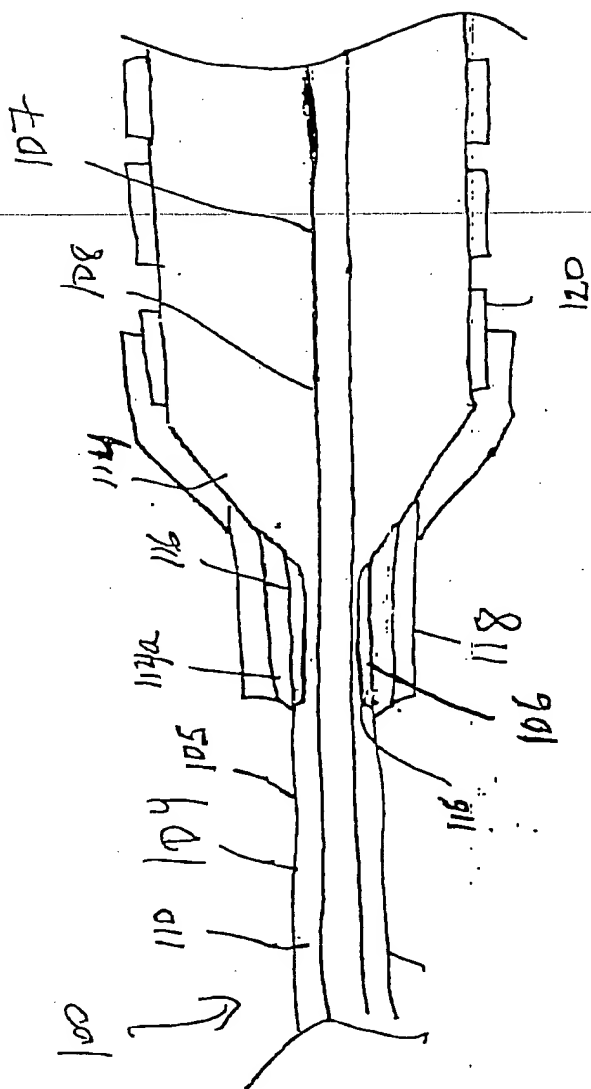


Fig. 4



0939276.032401

Fig. 5



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Fig. 6

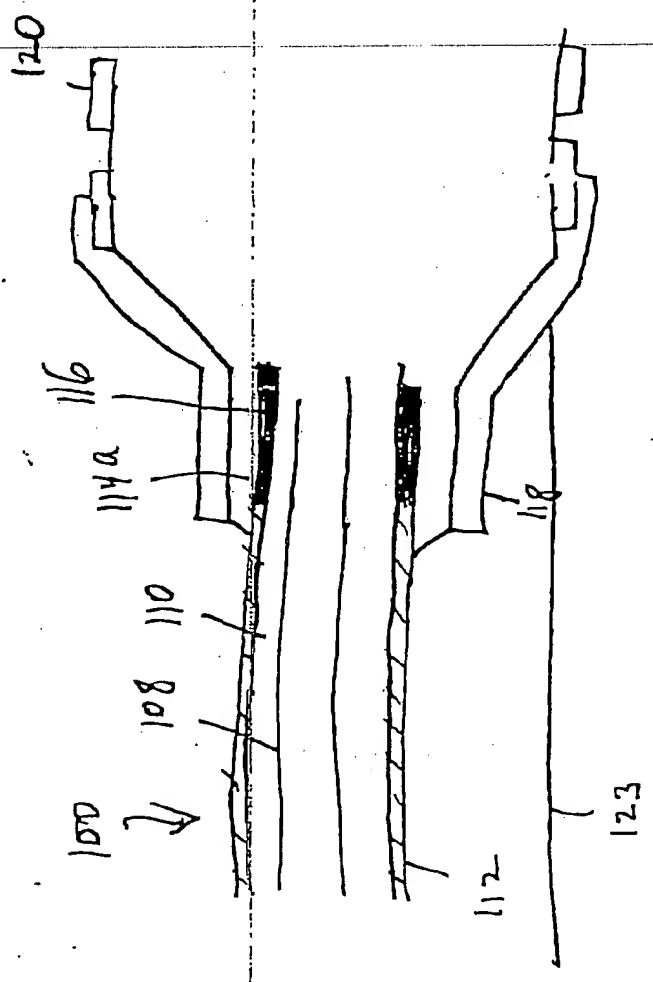
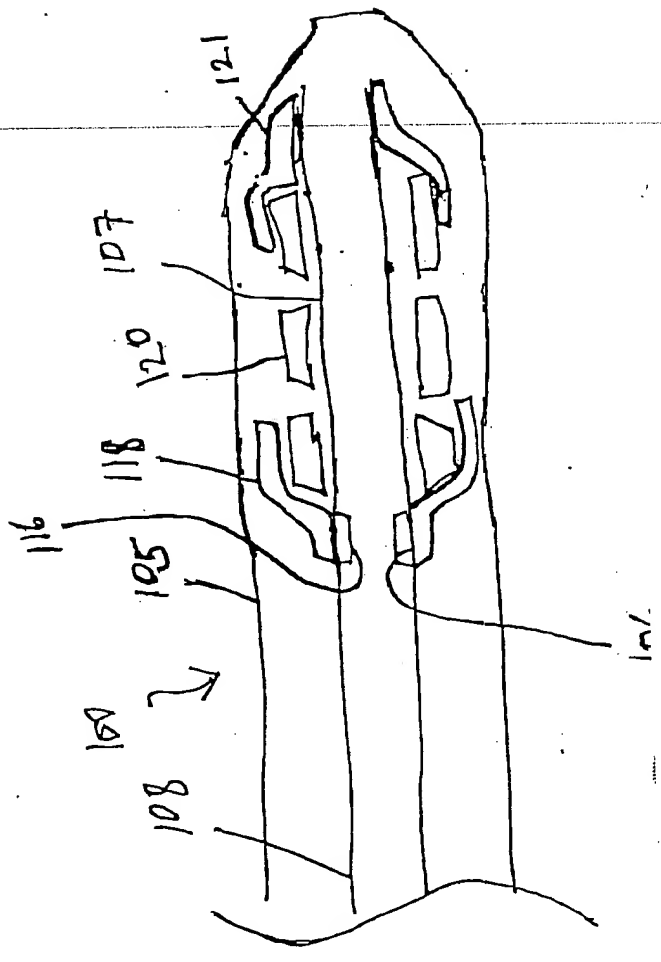
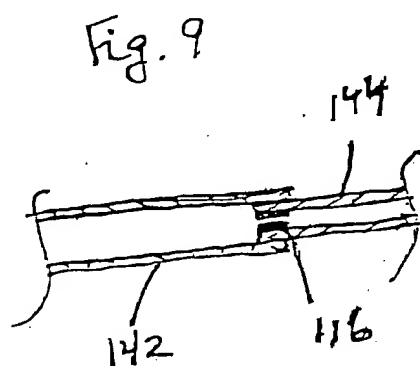
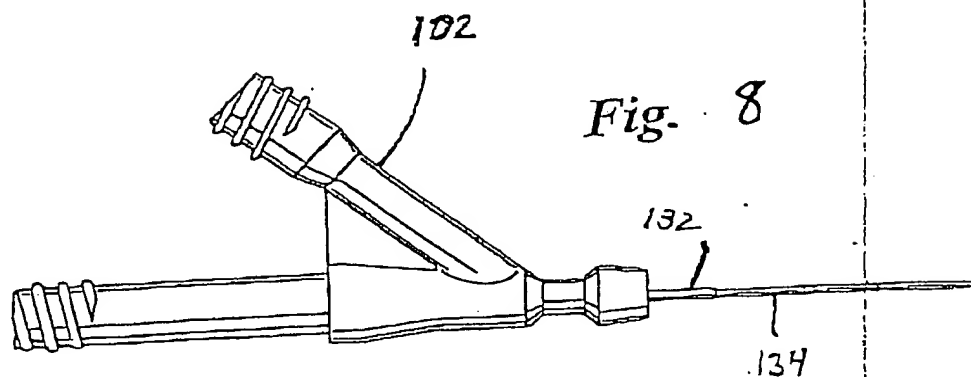


Fig. 7





08939276.082401

Fig. 11

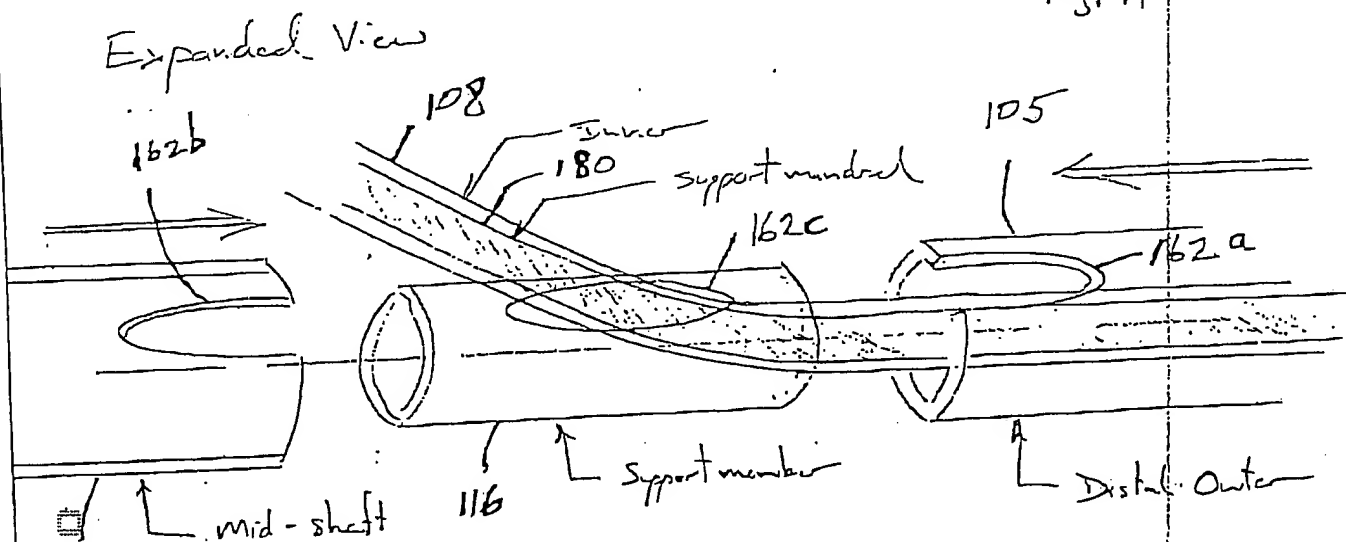
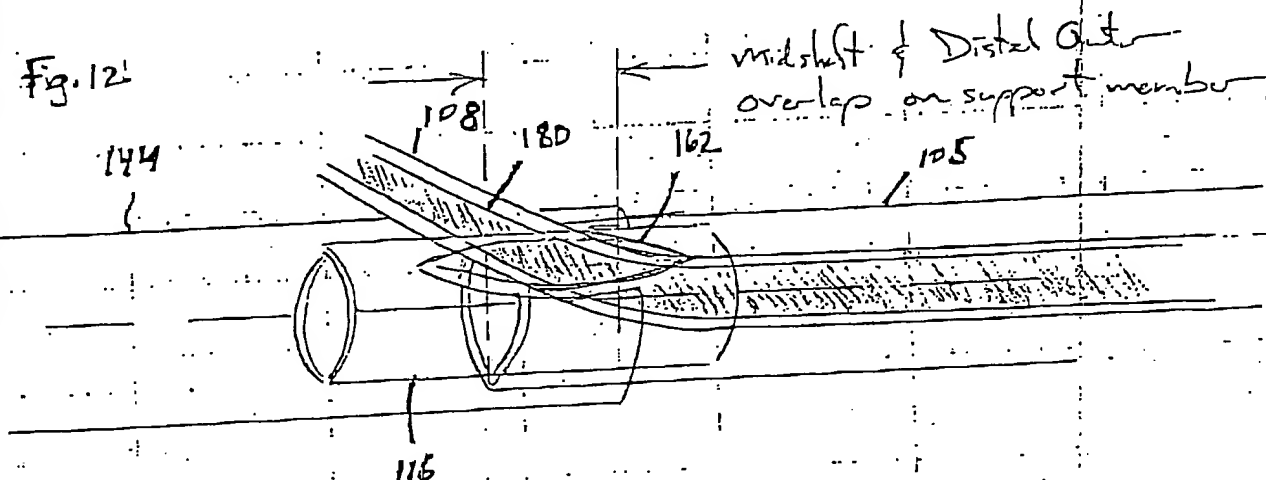
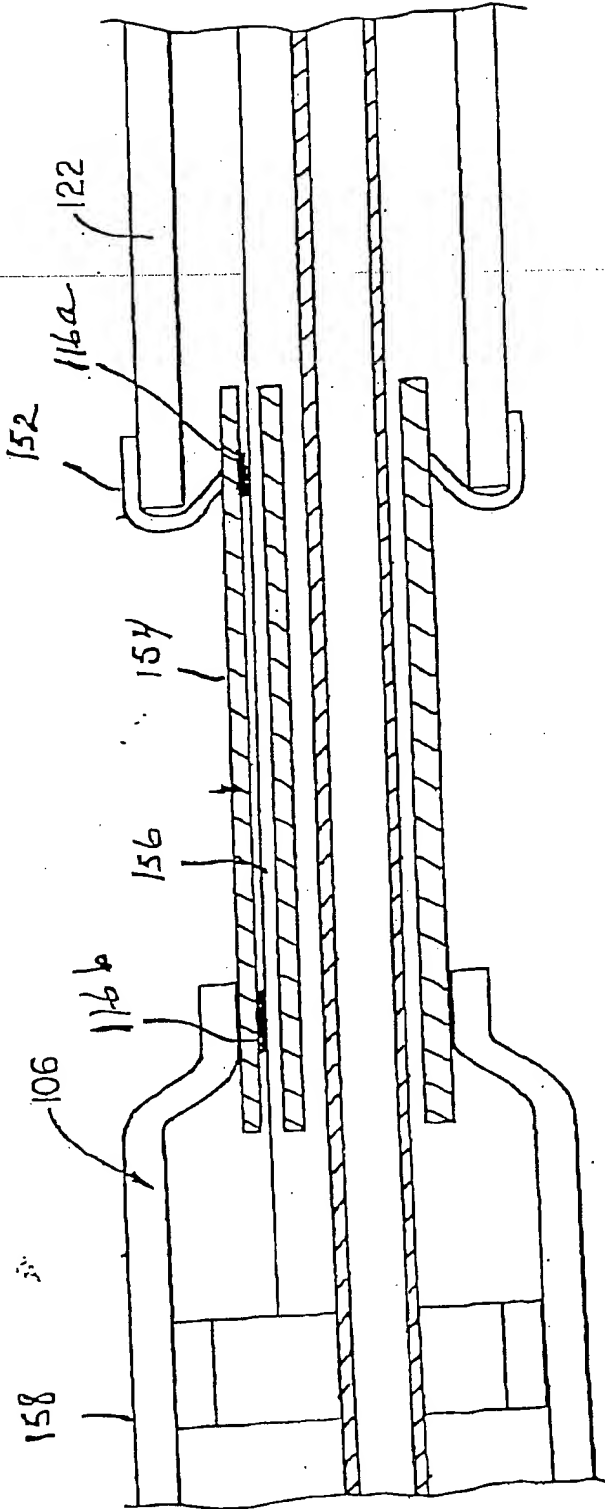


Fig. 12



Assembled View (prior to laser welding)

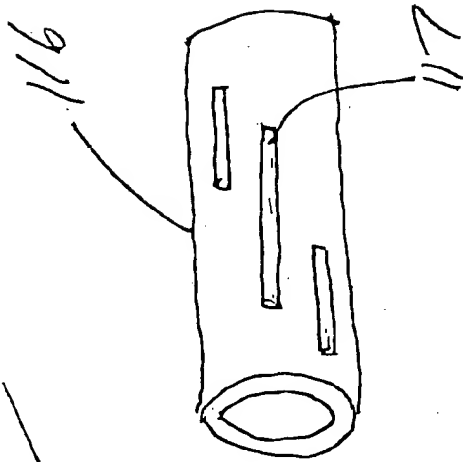
Fig. 10





00939276.082401

F16.13



F16.15



F16.14

